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Evaluation of Shell Ensiss DW 1255

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Background: A customer is having corrosion issues when using VpCI-329. From the pictures provided by the customer, it appears that VpCI-329 doesn't protect against corrosion as well as Shell Ensis DW 1255.

Sample Received: Shell Ensis DW 1255, received on 5-23-12 in good condition

Method: ASTM D-1748 humidity cabinet test (120°F, 100% relative humidity)

Materials:

- 1) VpCI-329 (batch #08231)
- 2) EcoLine 3220 (batch #10071)
- 3) EcoLine 3690 (batch #20311)
- 4) 1010 carbon steel panels

Procedure: The following procedure was followed for ASTM D-1748:

- 1) Coat carbon steel panels with the products being tested, and hang to drip/dry overnight.
- 2) Place the panels inside the humidity chamber (5-30-12), and inspect for corrosion on a daily basis.
- 3) Record the number of hours until the panels fail. Note- failure is determined by observing one spec of corrosion that is 1-3mm in diameter, or three specs of corrosion at least 1mm in diameter.
- 4) After 360 hours the panels were taken out of the chamber (6-14-12), hung to dry, and then photographed (see pictures on next page).

Results:

Sample	Time to Failure
Shell Ensis DW 1255	280 hours
EcoLine 3220	300 hours
EcoLine 3690	Did not fail
VpCI-329	Did not fail

Interpretations: According to the above data, VpCI-329 provides better corrosion protection than Shell Ensis DW 1255. EcoLine 3690 also provides very good protection against corrosion. After 360 hours of being tested in the humidity chamber, VpCI-329 and EcoLine 3690 showed no signs of corrosion.

Photos:

After 360 hours in humidity chamber



Shell Ensic DW 1255



Ecoline 3220



Ecoline 3690



VpCI-329